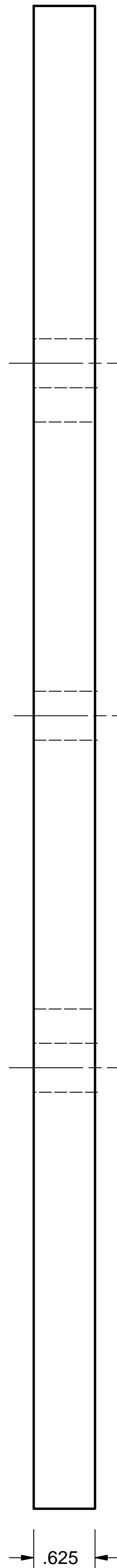


HOLE NUM 1 DIAM 6.000 FOR ALIGNMENT OF MOTOR SPACER
HOLE NUMS 3 AND 4 FOR PRESS FIT DOWELS TO ALIGN TO TRANSAXLE



| HOLE NUM | DIAM | X | Y |
|----------|-------|--------|--------|
| 1 | 6.000 | 0.000 | 0.000 |
| 3 | 0.499 | 6.259 | 0.000 |
| 4 | 0.499 | -6.066 | 1.549 |
| 6 | 0.45 | 5.202 | 3.468 |
| 7 | 0.45 | 4.483 | -4.368 |
| 8 | 0.45 | -4.214 | -4.673 |
| 9 | 0.45 | -6.222 | -0.660 |
| 10 | 0.45 | 6.398 | -2.209 |
| 11 | 0.45 | 2.454 | -6.662 |
| 12 | 0.45 | -2.934 | -7.488 |
| 15 | 0.45 | 3.014 | 6.363 |
| 16 | 0.45 | -2.094 | 6.723 |
| 18 | 0.45 | -6.169 | 5.226 |

→ .625 ←